



			101/11 03/	05040	
a. classif IPC 7	CATION OF SUBJECT MATTER B23D55/08 B27B13/10				
According to	international Patent Classification (IPC) or to both national classification	on and IPC			
B. FIELDS S					
Minimum doo IPC 7	numentalion searched (classification system followed by classification B23D B27B	symbols)			
	on searched other than minimum documentation to the extent that suc				
Electronic da EPÛ-Int	ta base consulted during the international search (name of data base	and, where practica	ı, search terms used		
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where appropriate, of the relev	vant passages		Relevant to claim No.	
х	US 5 410 934 A (KRIPPELZ JACOB) 2 May 1995 (1995-05-02) column 1, line 10 -column 5, line figures 1-12	28;		1-12, 15-18	
х	GB 608 767 A (PAUL BUSER) 21 September 1948 (1948-09-21) page 1, line 76 -page 2, line 54; 1-6	1,13,14			
х	US 2 670 767 A (MILLER HARRY 6) 2 March 1954 (1954-03-02) column 3, line 38 -column 6, line figures 1-7	4;		1	
Furt	her documents are listed in the continuation of box C.	X Patent famili	ly members are listed	in annex.	
*Spatial categories of chied documents:  **Spatial categories of chied documents:  **Cocument defining the general attact of the art which is not considered to be of particular relevance considered to be of particular relevance.  **Cocument which may throw doubto an priority claim(a) or which is claim to satisfaint the principle or which is claim to satisfaint the publication dished of another which is claim to satisfaint the publication dished of another which is claim to satisfaint the publication dished of another which is claim to satisfaint the publication dished of another continued to which is claim to satisfaint the publication dished of another which is claim to be considered only of course of the publication dished of another which is claim to be considered only of course of the publication which is claim to be considered only of course of the publication which is claim to be considered only of course of the publication which is the art.  **To later document published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in or priority data claims of the published after the in constitution of the published after t				claimed invention of be considered to focument is taken alone claimed invention inventive step when the none other such docut-ous to a person sidiled	
	actual completion of the international search  3 August 2003	Date of mailing	ot the international se	earch report	
<u> </u>	mailing address of the ISA	Authorized office			
	European Patent Office, P.B. 5818 Patentiaan 2 NL - 2290 HV Filipwijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Frisch	ı, U		

## FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 19, 20

Present claims 19 and 20 relate to the drawings in general, such that a lack of clarity (and/or conciseness) within the meaning of Article 6 PCT arises to such an extent as to render a meaningful search of the claims impossible. Consequently, the search has been carried out for those parts of the application which do appear to be clear (and/or concise), namely claims 1-18.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.





Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This Inter	mational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
	Claims Nos.: excause they relate to subject matter not required to be searched by this Authority, namely:
, –,	Claims Nos.: 19, 20 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:  see FURTHER INFORMATION sheet PCT/ISA/210
	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This inter	national Searching Authority found multiple inventions in this international application, as follows:
1. 🔲	As all required additional search fees were timely paid by the applicant, this international Search Report covers all searchable claims.
2. []	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
з. 🔲 ;	As only some of the required additional search fees were limely peld by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. 🔲	No reculred additional search feas were timely paid by the applicant. Consequently, this International Search Report is restricted to the Invention first mentioned in the claims; it is covered by distins Nos.:
Remark o	on Protest  The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.





Patent docur cited in search		Publication date		Patent family member(s)	Publication date
US 541093	4 A	02-05-1995	NONE		
GB 608767	A	21-09-1948	NONE		
US 267076	7 A	02-03-1954	NONE		 